

Providing world-class leak test and assembly verification solutions to industries around the globe.

- **Unique Auto Test Setup**
- **Multi Language Software**
- **RS232, Ethernet**
- **Color Graphic Display**

Versatile Test Capabilities

Pressure Decay Leak Rate
Pressure Decay ($\Delta P/\Delta T$)
Pressure Decay (ΔT)
Occlusion (Back Pressure)

Instrument Flexibility accommodates:

- Same pressure test pneumatics performs various test methods
- accepts different part-to-part test parameters
- allows test specific units of measurement
- selectable digital input and output functions
- utilizes RS232 and TCP/IP (Telnet) communications methods to interface with the factory network.

32 Part Programs with Application

Flexibility includes test type, timers, pressure parameters, leak rates, calibration parameters, units of measurement, and digital input/output options.

Auto Calibration routine tests master production part with internal calibrated leak standard to automatically establish the pressure-loss-over-time (or flow) to leak rate relationship for the part.

Environmental Drift Correction maintains calibration accuracy by monitoring and automatically making continuous small adjustments for changes in temperature and environmental conditions.

Quik Test monitors the instantaneous in-test results and ends the testing process early when it is obvious that a reject or accept result is imminent.



Self Test Functions include internal pneumatic leak check, calibration verification, transducer zero and span calibration, and test regulator adjustment.

Compact Modular Enclosure for easy installation and maintenance (includes all electronics and pneumatics) in a wall mount configurations

Wall mount: 6.6" h x 8.7" w x 7.2" d

Modular Pneumatics with manifold mounted valves, transducer, calibrated leak standard, and regulator.

Transducers

Absolute Pressure Transducer:

Monitors test pressures for all tests and displays pressure relative to atmosphere (gage pressure). Utilized during Pressure decay leak standard, ($\Delta P/\Delta T$), (ΔT), and Occlusion tests.

High resolution 24 bit A/D converter and patent pending signal conditioning for fast, repeatable test results (resolution to 0.00001% of the transducer full scale)

High speed, powerful computer with 32 bit processor for fast, high resolution processing.

Monitoring and Programming via integral operator panel or remote computer. Remote part program selection using Binary digital inputs (1 to 6 digital inputs), RS232, or Ethernet.



Operator Display Panel makes operator interface simple, fast and comprehensive

- **Vivid, color LCD display** with bar graph test results, digital test results, test parameters, counters, and test statistics. Icon menu screens for easy navigation.
- **Test result lights** for In test/Accept/Reject
- **Language Neutral Keypad** international icon design keypad accesses user friendly menu driven set up screens.

High Speed Communication via RS232 and Ethernet includes test parameters, test results, counter information, and test statistics at baud rates up to 115200 for RS232. Test result output formats are selectable

Pressure Streaming - Test data output every 0.05 seconds via RS232 for plotting test curves.

Data Collection stores test results of leak/ flow rates, pressure loss, test pressure, time, date, and more for up to 5,000 tests.

Tooling Control for simple applications includes an extend and retract output for part seal with one input start and part presence before start. Easy setup performed within each part program.

Standard Integral 6 Input / 3 Output Digital Interface. These inputs and outputs are independently programmable within each individual part program.

Programmable Digital Inputs include Start, Stop/reset, Open Leak Std Valve, Part Presence, Ext. Switch feedback (before end of fill timer), Auto Cal, Hold, Vent/Halt, SPC Test Part, and 1-5 Binary Part Select.

Programmable Digital Outputs include Test Accept/Reject per test, Part Accept/Reject, Outputs per test reject limits, Outputs for steps of test sequence, 1Tooling Extend, 1Tooling Retract, In Auto Cal sequences, and Press Select.

Specifications

Pneumatic Manifold

Pressure Decay Leak Rate, ($\Delta P/\Delta T$), (ΔT), and Occlusion Tests

Single Regulator* / Absolute Pressure Transducer / Single Leak Standard

- **Low volume** (<1 cc), Low Cv Valves
 - Pressure ranges: 10 psiv to 100 psig
 - Test port: 1/8" FNPT
- **Standard Cv** valves (1/8" orifice), Internal volume (8 cc)
 - Pressure ranges: 14.7 psiv to 100 psig
 - Test port: 1/4" FNPT
- **High flow-high Cv** valves (5X flow), Internal volume (12cc)
 - Pressure ranges: 14.7 psiv to 200 psig
 - Test port: 1/4" FNPT

Transducer Resolution

- **Absolute Pressure Transducer**
 - Displayed Pressure Resolution: Range is selectable X - X.XXXXXX displayed units during pre-fill, fill, and stabilize
 - Gage Pressure Resolution: 0.00005% of transducer range (0.3 pa for 200 psi range)

Electronic Regulator Option Special Options are available supplied with an external mounting plate.

I/O Board Power Requirements

- Supplied independent of instrument power
- 24 VDC fused for 2.5 amp total

Control inputs are sinking

- 6 optically isolated inputs

Control outputs are sourcing

- 3 dry contact relays

Input/Output Terminals

- Integral 6 inputs and 3 outputs are available within the enclosure.
- Input and output functions per terminal are assigned within the part programs

Inputs include:

Start	Stop/reset
Part presence	Halt/Vent
Hold	Ext Press Sw*
Program Cal	Open Leak Std
Binary part select (B1-B5)	SPC Test Part



Outputs include:

- | | |
|--------------------|--------------------|
| Part Accept | Part Reject |
| Malfunction | Severe Leak |
| ProgramCal Mode | ProgramCal LS |
| ProgramCal Master | Fill Valve |
| Press Select* | In Relax |
| In Pre-fill timer* | In fill timer* |
| In stab timer* | In test timer* |
| In Exh timer* | Below LL* |
| Betw Lim* | Above HL* |
| Test passed* | Test failed* |
| Tool Mot 1extend | Tool Mot 1 retract |

Instrument Power Requirements

- 120 VAC – 1 amps;
- 230 VAC – 0.5 amps,
- 24 VDC - 2 amps

Part Program Storage

- Up to 32 part programs

Calibration System

- Optional NIST traceable calibrated leak standard sized to within +5%/-0% of specified reject rate with an accuracy of +/- 1.2% of value. Mounted directly to pneumatic manifold.

Communication: Two-way

- TCP/IP (Ethernet – telnet and email)
- One portal via one internal connection on communication board
- RS232 (on front of operator panel for external connection)
- 115600, 57800, 33600, 19200, or 9600 baud rate
- no parity, 8 bits, 1 stop bit, no flow control

USB memory chip (Formatted Fat32):

- Firmware update only

Enclosures:

Nema 12 Industrial Enclosure

Die cast aluminum
 Dimensions: 8.7”W x 6.6”H x 7.2”D
 Weight: 12.5 lbs (5.7 kg)

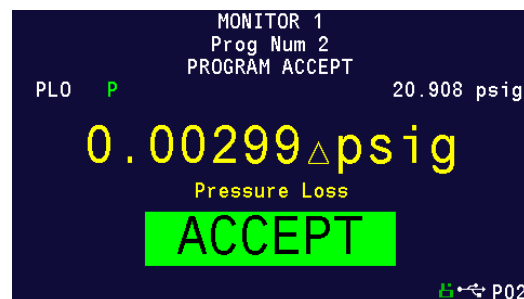
Ambient conditions: 5 to 40 C (41 to 109 F)

Humidity: 90% non-condensing

Test screen samples



Icon Menu Set-up Screen



Test Accept Screen



Multi Language Software

Instrument Options

	Instrument mounting
	Wall

	Pneumatic connections
	NPT

	Digital I/O Voltage
	24 VDC

	Power source for instrument
	120 VAC
	24 VDC
	230 VAC

Pneumatic Module Options

	Manifold
	Low Volume CV
	Standard CV Manifold
	High CV Manifold

	Pressure Package Range
	Vacuum (0 to 14.7 psiv)
	0.5 – 2 psig
	2 – 30 psig
	2 – 100 psig
	2 – 200 psig
	0-200 psig electronic regulator

	Pressure Transducer
	0 – 20 psia
	0 – 45 psia
	0 – 115 psia
	0 – 215 psia

	Transducer Option
	No Transducer

1st Test Leak Rate _____

1st Test Pressure _____



Low Volume CV Manifold



Standard CV Manifold



High CV Manifold
Description of Components